

PART #123005 / 123005-12  
 DOUBLE ARCTIC HUT®  
PARTS LIST / INSTALLATION INSTRUCTION SHEET

**PARTS** (Figure A)

<u>PART#</u>	<u>DESCRIPTION</u>	<u>10' Unit</u> <u>QTY.</u>	<u>12' Unit</u> <u>QTY.</u>
AH101	45" Arc w/connector	8	9
AH102	45" Arc w/connector and SR1 buckle	1	0
AH103	45" Arc no connector	3	3
AH104	36.667" side w/connector	4	0
AH105	36.667" side no connector	2	0
AH106	40" front/back no connector	4	4
AH107	Corner piece w/hitch pin	4	4
AH108	Tee piece	2	2
AH109	Spreader Bar	6	6
AH110	Stabilizer strap w/hooks	2	2
AH111	Ground anchor stakes	4	4
AH112	Canvas Cover (10 ft)	1	0
AH116	44.667" side w/connector	0	4
AH117	44.667" side no connector	0	2
AH118	24" Extension for Arc center w/connector	0	2
AH121	24" Extension for Arc center w/connector and buckle	0	1
AH119	Canvas Cover (12 ft)	0	1
AH120	Double Hut Installation Package	1	1



*Figure A.*

## INSTALLATION INSTRUCTIONS

1. Completely install base frame as per *Figure B*, being sure:
  - a. All pieces have Velcro facing UP↑
  - b. All CORNER pieces have Hitch Pins facing OUT
  - c. The TEE Joints are in the center of the front and rear



*Figure B.*

2. Add 4 ARCH Pieces to connect FRONT CORNER to REAR CORNER. HINT – put 3 pieces on FRONT CORNER piece, the fourth on the REAR CORNER piece, THEN connect them. (*Figure C&D*)



*Figure C.*



*Figure D.*

3. Repeat to attach ARCH to the opposite side.
4. Repeat to the middle, making sure that the BUCKLE is in top/middle. (*Figure E*)



*Figure E.*

5. IMPORTANT – to stabilize the Center ARCH, it is NECESSARY to install stabilizer straps! Hook Straps into Hole provided in TEE (Figure F.) Snap into top/middle buckle and tighten.



*Figure F.*

6. Repeat for rear/front strap. (Figure G)



*Figure G.*

7. Install Spreader Bars. Spreader Bars (6) are installed at the 3 junction seams of the arches. Two go at the top/center (Left & Right) and the remaining half-way between the top and the corners.
8. Drape Canvas loosely into position. Lift either side up onto a pail/chair/trailer/stump/whatever. Install SIDE A by installing Velcro flaps (see HINT below). (Figure H)



*Figure H.*

9. Repeat Step 8 on Side B (see *HINT* below).

**HINT**

SIDE A: Attach CORNERS only.

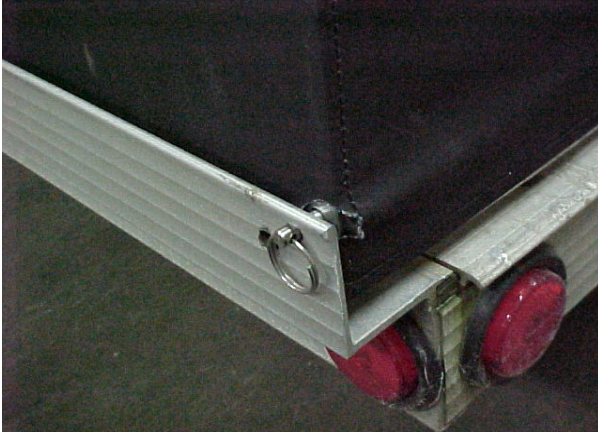
SIDE B: Install Center Flaps first, set on pavement, madly BEAT Canvas, THEN lift up and install corner Velcro. Then go to Side A and install Middle Flaps

10. Repeat on Front and Back. ***VOILA!***



### TO INSTALL ON TRAILER

1. Set into desired position on trailer, keeping it against the trailer side rail.
2. Drill 11/32" holes for Hitch Pins in the side rail of the trailer. (Figure I)



*Figure I.*

3. Repeat Step 2 for each Corner.
4. Drill 11/32" hole in Front and Rear of Trailer for Tee Joint Hitch Pins (Figure J)



*Figure J.*

5. Pin Tee Joint Plate to Trailer.
6. Make sure Pin goes all the way through Trailer strut. (If Pin does not go all the way through, use a bolt.)

### FOR GROUND INSTALLATION

1. Set HUT onto desired location.
2. Drive tent Anchor/Hinge into the ground, lining up the Hitch Pin holes with the Hitch Pin in the HUT.

**WARNING**  
**DO NOT EXCEED 65 MPH WHILE TRAILERING THIS HUT!**

## IMPORTANT NOTICE

### To Arctic Hut users who intend to trailer at Highway Speed

This protector was designed to be trailed at highway speeds up to 65 MPH. However, to protect the center frame from bending, two things must be done:

- A. TIGHTEN both Stabilizer Straps
- B. The Front Center TEE **MUST** be anchored to the trailer. The provided bracket and pin will work on most trailers by drilling a 5/16" hole in the floor of the trailer. If not, you **must** anchor this TEE by some other means.





January 13, 2006

## ADDITIONAL INSTRUCTIONS

For 12' Arctic Hut Double

- **FRAME ASSEMBLY:** Follow same instructions as 10' for the base assembly.
  - **ARCH ASSEMBLY:** Use Four ARCH pieces, as per 10' Unit but at the top, install the two-foot additional piece. **HINT:** Be sure the Two-foot piece with the buckle is in the center Arch and the buckle is on TOP.
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## CONSUMER FEEDBACK REQUESTED:

Commercial Sewing needs your input as to how this HUT works. This is very important to us. Please call, fax or email your comments on the performance of your Arctic Hut to:

Phone: 1-860-482-5509

Fax: 1-860-482-7964

[ceo@commercialsewing.com](mailto:ceo@commercialsewing.com)

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## WARRANTY INFORMATION:

This product has been warranty-furnished as a "TEST PRODUCT". It is unconditionally guaranteed for one year, against defect in material and workmanship. Warranty is limited to replacement only.

For any questions or comments regarding warranty, please contact:

Scott Gordon

Commercial Sewing, Inc.

860-482-5509 x137

CAUTION:

**DO NOT EXCEED 65 MPH WITH THIS UNIT**