

ARCTIC CAT[®]

SPORT PACK SADDLEBAG

3639-178

Check for the following parts before beginning installation:

Instruction sheet, Saddlebag, D-ring assemblies, Pop rivets, Washers

Please follow instructions carefully!

INSTALLATION INSTRUCTIONS-

Place bag over back of the seat hump. With the reflective side of the webbing toward the rear of the sled.

At the rear of the bag, thread the straps around the rear bumper and connect buckles. At the front of the bag, connect the strap with the hook to the tunnel/suspension support bracket. For long track models- Using 1" D-ring assembly and rivets, measure and mark 5" centered forward of the seat hump.

Where cam buckles are to attach to the machine, open cam buckles; then making sure there are no obstructions behind the drilling surface, drill a 1/8" hole at the center of each cam buckle base.

CAUTION: Failure to inspect the area behind the drilling surface prior to drilling may result in damage to other snowmobile components.

Using 3/16" drill bit, drill and pop rivet strap to the tunnel. This D-ring assembly will receive the plastic hook on the strap.

Pulling the bag back and tight against the bottom of the seat and taillight base. Cinch tight. For long track models- Using the 2" D-ring assembly and rivets, mark behind the rear seat on the footwell. Drill and pop rivet the strap. Feed and connect the rear buckles through the D-ring.

DO NOT CARRY SHARP POINTED OR HEAVY OBJECTS!

Weight limitation-3 lbs.

When storing the shovel, the handle goes through the sleeve and is secured by a velcro wrap.

When using cinch straps at the top of the bag, cinch bag tight around contents to keep articles from shifting. Adjust articles to prevent shifting.

IS3639178/R1

8-14-03

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