

Arctic Cat® Snowmobile

Installation Instructions - Accessory Kit

Arctic Dri Pack Mounting Harness (2-Up Touring)

■ **NOTE:** Read these instructions thoroughly and carefully before beginning the installation process. It is recommended that this kit be installed by an authorized Arctic Cat Snowmobile dealer. Retain these instructions for future reference.

Kit includes:

p/n	QTY	DESCRIPTION
4639-264	1	Mounting Harness Kit
1653-372	1	Instructions

■ **NOTE:** The above kit includes the following: insert buckle (4), receiver buckle w/split bar (4), side release strap assembly (2) and 15 in. strap (2). Rivets, pocket harness, and cam buckles are included with the Dri Packs which must be purchased separately. See Fig. 1 for identification of components

Fig. 1



SNO-032

■ In order to assemble the harness kit properly, it is necessary to identify the front and rear of the Dri Pack. The reflector on the Dri Pack is located near the rear of the pack when the pack is properly positioned on the snowmobile.

1. Thread the 15 in. strap into the front ladderlock buckle; then connect the receiver buckle w/split bar to the strap loop located under the front ladderlock. Thread the opposite end of the 15 in. strap into the insert buckle. See Fig. 2 for location of buckle.

Fig. 2



SNO-034

2. Connect the short end of the side-release strap assembly to the rear ladderlock; then thread the opposite end of the strap assembly into the insert buckle. Connect the insert the receiver buckle w/split bar to the loop under the rear ladderlock. See Fig. 3.

Fig. 3



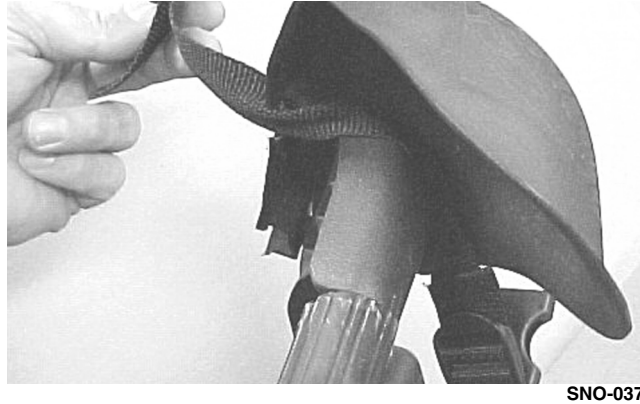
SNO-035

3. Position the pack just below the passenger handhold with the front of the pack aligned with the front edge of the passenger handhold; then route the upper forward strap around the passenger hand guard and back to the receiver buckle and secure. See Fig. 4 and 5.

Fig. 4



Fig. 5



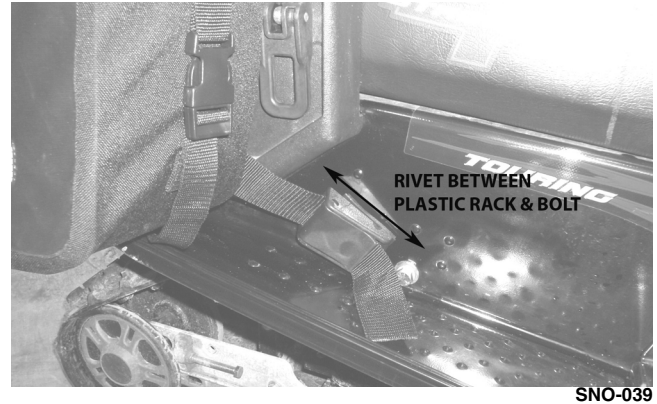
4. Route the upper rear-side release strap under the top rail of the rack and back to the receiver buckle and secure. Route the strap located on the bottom rear of the pack around the bumper and up to the buckle attached to the strap assembly. See Fig. 6.

Fig. 6



5. If desired, trim any excess strap; then burn the end of the strap to prevent fraying.
6. With the open end of the cam buckle facing to the front of the snowmobile, position the buckle on the tunnel in between the plastic rack and the suspension bolt and mark the center of the cam buckle mounting hole on the tunnel. Drill a 4.76 mm (3/16 in.) hole at this location. Secure with provided rivet. See Fig. 7.

Fig. 7



7. Insert the wide strap (located on the lower front of pack) through the cam buckle and secure.
8. Repeat steps 1-7 for opposite side.
9. Inspect all straps and buckles to make sure they are tightly secured

CAUTION

Do not exceed the maximum weight load of 7 lb per pack.

